Safety and Environmental Compliance

Georgia-Pacific strives for 10,000 percent compliance with all laws and regulations, meaning 100 percent of employees complying 100 percent of the time. The company believes that safety and environmental excellence creates value for its customers and its communities as well as the company.

As an industry leader in safety, Georgia-Pacific employees strive for safety and health excellence while achieving an injury free workplace. Many of its facilities take part in the U.S. Department of Labor’s Occupational Safety and Health Administration (OSHA) Voluntary Protection Program (VPP). This program promotes safe and healthful working conditions for all employees.

In Alabama, GP’s Fayette facility received an OSHA VPP Star designation for outstanding performance.

Commitment to Our Communities

Through the Georgia-Pacific Foundation, the company partners with many local and statewide organizations to make investments that improve the quality of life in communities where GP employees live and work.

To make a meaningful impact, the GP Foundation has four key investment areas—Education, Enrichment of Community, Environment and Entrepreneurship.

Learn more about GP’s community involvement and the company’s commitment to sustainability at www.gp.com.

Consumer Products:
Headquartered at Atlanta, Georgia-Pacific (www.gp.com) is one of the world’s leading manufacturers and marketers of tissue, packaging, paper, pulp, building products and related chemicals. The company employs approximately 35,000 people.

Its familiar North American consumer tissue brands include Quilted Northern®, Angel Soft®, Brawny®, Sparkle®, Soft ‘n Gentle®, Mardi Gras®, So-Dri® and Vanity Fair®, as well as the Dixie® brand of disposable cups, plates and cutlery.

Georgia-Pacific Professional:
The company also offers dispensing systems and hygienic products such as paper towels, napkins and liquid soap used in commercial settings like restaurants, schools and hospitals.

Leading Building Products:
Georgia-Pacific’s building products business has long been among the nation’s top suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. The company is a major producer of wood panels (Plytanium® plywood, Blue Ribbon® OSB), lumber, gypsum products (ToughRock®, DensGlass®, DensArmor Plus®), and other products.

Innovative Packaging:
The company’s innovative process and supply chain expertise, coupled with its solid business relationships, has made Georgia-Pacific among the best and most competitive in the packaging industry.

Cellulose, Pulp & Paper:
Georgia-Pacific Cellulose produces a variety of pulps that are used to manufacture wide-ranging products, including fine writing and printing paper, coffee filters and tea bags, disposable wipes, diapers and feminine hygiene products.

Georgia-Pacific is a top producer of communication/ printing paper; its branded office papers are leaders in warehouse clubs and mass retailers.

Facts & Figures

- The company has nine manufacturing facilities in Alabama, in addition to a treated lumber sales office in Montgomery and wood and fiber supply office at Brewton and Naheola.

- In the state, Georgia-Pacific manufactures consumer towel and tissue products, fluff and market pulp, corrugated packaging, containerboard, particleboard and building products.

- In Alabama, Georgia-Pacific employs approximately 2,500 people directly, and those jobs create an additional 9,800 jobs indirectly. Total compensation and benefits for Alabama employees is approximately $224 million directly, resulting in $664 million in combined wages and benefits.

- In recent years, Georgia-Pacific has invested $9 billion into operations across the country, including Alabama, where approximately $1.4 billion in capital has been invested to grow existing operations, acquire new operations, improve safety and environmental performance or efficiency.
# A Look at Our Facilities

<table>
<thead>
<tr>
<th>Location</th>
<th>Products</th>
<th>End-Use/Unique Features</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Brewton</strong> Containerboard Mill</td>
<td>White Top Linerboard and Solid Bleached Sulfate Board</td>
<td>The Brewton facility manufactures various types of paperboard products, including kraft liner and white top linerboard, corrugating medium and bleached board for folding carton applications.</td>
</tr>
<tr>
<td><strong>Fayette</strong> Southern Pine Sawmill</td>
<td>Dimensional Lumber</td>
<td>Used in home construction for framing and roof trusses.</td>
</tr>
<tr>
<td><strong>Huntsville</strong> Packaging</td>
<td>Corrugated Containers (boxes)</td>
<td>Boxes are made to customer specifications.</td>
</tr>
<tr>
<td><strong>Monroeville</strong> Particleboard</td>
<td>Particleboard</td>
<td>Home and office furniture, shelving and kitchen cabinets, as well as commercial and institutional fixtures.</td>
</tr>
<tr>
<td><strong>Montgomery</strong> Wood Treating Sales</td>
<td>Treated Lumber</td>
<td>Georgia-Pacific Pressure Treated Lumber is the material of choice with both professionals and do-it-yourselfers for projects exposed to the rigors of weather, hot, humid climates, mold, and termites. This economical building material offers all the benefits of wood, plus built-in resistance to decay and termite damage.</td>
</tr>
<tr>
<td><strong>Pennington</strong> (Naheola) Pulp &amp; Paper</td>
<td>Consumer Products and Paperboard</td>
<td>Tissue paper machines produce a variety of consumer towel and tissue products. Paperboard machines produce a variety of coated board for cups, paper plates and specialty printing.</td>
</tr>
<tr>
<td><strong>Perdue Hill</strong> Softwood Plywood (Idled)</td>
<td>Various grades of fluff pulp</td>
<td>Pulp delivered worldwide to customers for a wide variety of end uses and converting technologies, including many different types of papers, paper towels, paper tissues, packaging and other products.</td>
</tr>
<tr>
<td><strong>Talladega</strong> Plytanium® Plywood and Sturd-I-Floor®</td>
<td></td>
<td>Used in sheathing, roof decking, sub-flooring and other specialty applications.</td>
</tr>
<tr>
<td><strong>Thorsby</strong> Engineered Wood Products</td>
<td>Wood I-Beams®, GP Lam® and Laminated Veneer Lumber (LVL)</td>
<td>Engineered lumber is used in construction applications such as floor and roof systems. The product is environmentally-friendly, using 50 percent less timber than conventional lumber, and can be made from young, rapid growth trees.</td>
</tr>
</tbody>
</table>
Manufacturing Processes

**Chips:** Small pieces of wood used to make pulp. The chips are made from wood waste in a sawmill or plywood plant, or from pulpwood cut specifically for this purpose.

**Containerboard:** Recycled fiber from old corrugated containers and virgin wood chips are converted to pulp, which is then manufactured into one of two products: linerboard or medium.

**Engineered Lumber:** High-grade wood fiber, environmentally-safe adhesives and heat and pressure are used to create the virtually defect-free engineered lumber that is capable of supporting heavy loads over long spans.

**Lumber:** Logs are cut into dimensional boards or studs and are available in a variety of species.

**Packaging:** Linerboard and medium are combined on a corrugator to form a corrugated sheet. The sheet is sent to either a die-cutter or flexo folder for finishing. Slits, scores and slits are then cut into the sheet to make a box. Double- and triple-wall boxes, bulk bins, water-resistant packaging and high-finish and preprinted packaging for point-of-sale displays are then produced.

**Particleboard:** Whole tree chips, saw mill residual chips and other wood trimmings are fashioned into precise sizes and dried before being blended with resins, formed into mats and cured under high heat and pressure. The resulting boards are cut, sanded and unitized before being shipped by rail or flatbed trucks.

**Plywood:** Odd numbers of cross-laminated layers (each layer has one or more plies) are glued together and formed under extreme heat and pressure.

**Pulp/Paper:** Wood chips are screened and chemicals are added to digest (cook) the chips into uniform fiber lengths. These fibers are mixed with chemicals and recycled water, then spread onto a continuously moving wire. This wire allows the water to drain away, forming a sheet of paper, board or tissue. The sheet is then dried, smoothed, rolled and prepared for final shipment.

**Treated Lumber:** Our pressure treated lumber is made from high quality southern yellow pine for loadbearing strength and superior ability to accept treating. We carefully control the pressure treated wood from forest to store, so you enjoy consistent product quality, fewer rejects and assured product supply.