Arkansas

Safety and Environmental Compliance

Georgia-Pacific strives for 10,000 percent compliance with all laws and regulations, meaning 100 percent of employees complying 100 percent of the time. The company believes that safety and environmental excellence creates value for its customers and its communities as well as the company.

As an industry leader in safety, Georgia-Pacific employees strive for safety and health excellence while achieving an injury free workplace. Many of its facilities take part in the U.S. Department of Labor’s Occupational Safety and Health Administration (OSHA) Voluntary Protection Program (VPP). This program promotes safe and healthful working conditions for all employees.

In Arkansas, GP’s Crossett (Stud Mill) and Fordyce facilities received OSHA VPP Star designations for outstanding performance.

Commitment to Our Communities

Through the Georgia-Pacific Foundation, the company partners with many local and statewide organizations to make investments that improve the quality of life in communities where GP employees live and work.

To make a meaningful impact, the GP Foundation has four key investment areas—Education, Enrichment of Community, Environment and Entrepreneurship.

Learn more about GP’s community involvement and the company’s commitment to sustainability at www.gp.com.

Facts & Figures

- The company has **10 facilities** in Arkansas, in addition to wood and fiber supply offices at Crossett, Fordyce and Gurdon, and sales offices at Rogers and North Little Rock.

- In the state, Georgia-Pacific manufactures building products and related chemicals, Dixie® cups and plates, office paper, and away-from-home tissue products.

- In Arkansas, Georgia-Pacific employs more than **2,700 people directly**, and those jobs create an additional **6,600 jobs indirectly**. Total compensation and benefits for Arkansas employees is approximately **$193 million directly**, resulting in **$467 million in combined wages and benefits**.

- In recent years, Georgia-Pacific has invested **$9 billion** into operations across the country, including Arkansas, where approximately **$640 million** in capital has been invested to grow existing operations, acquire new operations, improve safety and environmental performance or efficiency.

Consumer Products:

Headquartered at Atlanta, Georgia-Pacific (www.gp.com) is one of the world’s leading manufacturers and marketers of tissue, packaging, paper, pulp, building products and related chemicals. The company employs approximately 35,000 people.

Its familiar North American consumer tissue brands include Quilted Northern®, Angel Soft®, Brawny®, Sparkle®, Soft ’n Gentle®, Mardi Gras®, So-Dri® and Vanity Fair®, as well as the Dixie® brand of disposable cups, plates and cutlery.

Georgia-Pacific Professional:

The company also offers dispensing systems and hygienic products such as paper towels, napkins and liquid soap used in commercial settings like restaurants, schools and hospitals.

Leading Building Products:

Georgia-Pacific’s building products business has long been among the nation’s top suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. The company is a major producer of wood panels (Plytanium® plywood, Blue Ribbon® OSB), lumber, gypsum products (ToughRock®, DensGlass®, DensArmor Plus®), and other products.

Innovative Packaging:

The company’s innovative process and supply chain expertise, coupled with its solid business relationships, has made Georgia-Pacific among the best and most competitive in the packaging industry.

Cellulose, Pulp & Paper:

Georgia-Pacific Cellulose produces a variety of pulps that are used to manufacture wide-ranging products, including fine writing and printing paper, coffee filters and tea bags, disposable wipes, diapers and feminine hygiene products.

Georgia-Pacific is a top producer of communication/ printing paper; its branded office papers are leaders in warehouse clubs and mass retailers.
## A LOOK AT OUR FACILITIES

<table>
<thead>
<tr>
<th>LOCATION</th>
<th>PRODUCTS</th>
<th>END-USE/UNIQUE FEATURES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crossett Chemical</td>
<td>Tall Oil Fractionated Products, Paper Chemicals, Thermosetting Resins and Formaldehyde</td>
<td>Tall oil is recovered from wood fiber during the pulping stage of papermaking and is used in a variety of products, including asphalt, printing inks and adhesives.</td>
</tr>
<tr>
<td>Crossett Pulp &amp; Paper</td>
<td>Communication Papers, Tissue and Towel, Paperboard and Bleached, Polyoated Paperboard</td>
<td>Angel Soft®, Quilted Northern®, Brawny® and Sparkle® consumer products and many away-from-home tissue products. The mill’s fine paper machines produce papers for linerboard and food service board, envelopes, tablets, maps, bond and offset applications. Its board machine produces folding carton paperboard for food containers and other products.</td>
</tr>
<tr>
<td>Crossett Softwood Plywood (2 plants) (Idled)</td>
<td>Plytanium® Plywood, Ply-Frame®, Sturd-I-Floor®, Siding Ultra-Sand and Sheathing</td>
<td>Double-sanded A-C plywood is used for a variety of construction purposes. The high-quality Sturd-I-Floor® panel has a fully sanded face combining subfloor and underlayment in a single panel.</td>
</tr>
<tr>
<td>Crossett Softwood Stud Mill</td>
<td>Framing Studs, Landscape Timbers</td>
<td>Using cores from the plywood plant, the stud mill produces primarily 2x4’s and 4x4’s used in a variety of construction applications. Grooved dunnage for packaging is made from hardwood cores.</td>
</tr>
<tr>
<td>Fordyce OSB</td>
<td>Oriented Strand Board</td>
<td>OSB is a structural panel of compressed wood strands arranged in perpendicular layers and used in housing construction and remodeling, as well as other vertical applications.</td>
</tr>
<tr>
<td>Fort Smith Consumer Products</td>
<td>Consumer Products</td>
<td>The facility produces a variety of consumer products, including Dixie® cups and plates.</td>
</tr>
<tr>
<td>Gurdon Southern Pine Sawmill</td>
<td>Dimensional Lumber</td>
<td>Boards and studs manufactured for general construction purposes.</td>
</tr>
<tr>
<td>Gurdon Softwood Plywood</td>
<td>Plytanium® Plywood and Sturd-I-Floor®</td>
<td>Plytanium® plywood is used in sheathing, roof decking, sub-flooring and other specialty applications. The high-quality Sturd-I-Floor® panel has a fully sanded face combining subfloor and underlayment in a single panel.</td>
</tr>
<tr>
<td>Hope Particleboard</td>
<td>Particleboard</td>
<td>Home and office furniture, shelving and kitchen cabinets, as well as commercial and institutional fixtures.</td>
</tr>
<tr>
<td>West Memphis Gypsum</td>
<td>Gypsum Wallboard</td>
<td>Interior and exterior gypsum panels for residential housing and commercial buildings.</td>
</tr>
</tbody>
</table>
Chemical: Raw materials of phenol, urea and formaldehyde are mixed together with a catalyst to form thermosetting resins. Chemicals and chemical by-products also are used to improve the quality and strength of a variety of paper products, including fine writing papers, copier paper, bath tissue and paper towels.

Cups, Bowls, and Plates: Coated paperboard is printed with an appropriate design (either a standard print design or a customer's own design). The printed paperboard is then run through forming machines that shape the paperboard into a cup, bowl or plate. Products are then packaged and distributed to regional warehouses.

Gypsum: Wallboard and joint compounds manufactured from natural and synthetic mineral gypsum. Rock is milled, calcined (heated), hydrated, and continuously formed into drywall. Synthetic gypsum is a byproduct of coal-fired power plants.

Lumber: Logs are cut into dimensional boards or studs and are available in a variety of species.

OSB/Oriented Strand Board: Wood strands are compressed and arranged in three perpendicular layers and bonded with phenolic resin under extreme heat and pressure.

Particleboard: Whole tree chips, saw mill residual chips and other wood trimmings are fashioned into precise sizes and dried before being blended with resins, formed into mats and cured under high heat and pressure. The resulting boards are cut, sanded and unitized before being shipped by rail or flat bed trucks.

Plywood: Odd numbers of cross-laminated layers (each layer has one or more plies) are glued together and formed under extreme heat and pressure.

Pulp/Paper: Wood chips are screened and chemicals are added to digest (cook) the chips into uniform fiber lengths. These fibers are mixed with chemicals and recycled water, then spread onto a continuously moving wire. This wire allows the water to drain away, forming a sheet of paper, board or tissue. The sheet is then dried, smoothed, rolled and prepared for final shipment.