North Carolina

Safety and Environmental Compliance

Georgia-Pacific strives for 10,000 percent compliance with all laws and regulations, meaning 100 percent of employees complying 100 percent of the time. The company believes that safety and environmental excellence creates value for its customers and its communities as well as the company.

As an industry leader in safety, Georgia-Pacific employees strive for safety and health excellence while achieving an injury free workplace. Many of its facilities take part in the U.S. Department of Labor’s Occupational Safety and Health Administration (OSHA) Voluntary Protection Program (VPP). This program promotes safe and healthful working conditions for all employees.

In North Carolina, GP’s Asheboro, Dudley and Roxboro facilities received OSHA VPP Star designations for outstanding performance.

Commitment to Our Communities

Through the Georgia-Pacific Foundation, the company partners with many local and statewide organizations to make investments that improve the quality of life in communities where GP employees live and work.

To make a meaningful impact, the GP Foundation has four key investment areas—Education, Enrichment of Community, Environment and Entrepreneurship.

Learn more about GP’s community involvement and the company’s commitment to sustainability at www.gp.com.

Facts & Figures

- The company has **eight facilities** in North Carolina, in addition to a consumer products sales office at Charlotte, and wood and fiber supply offices at Dudley and Raleigh.
- In the state, Georgia-Pacific manufactures corrugated packaging, building products and thermostetting resins.
- In North Carolina, Georgia-Pacific employs more than **800 people directly**, and those jobs create an additional **2,900 jobs indirectly**. Total compensation and benefits for North Carolina employees is approximately **$49 million directly**, resulting in **$152 million in combined wages and benefits**.
- In recent years, Georgia-Pacific has invested more than **$8 billion** into operations across the country, including North Carolina where approximately **$52 million** in capital has been invested to grow existing operations, acquire new operations, improve safety and environmental performance or efficiency.

Consumer Products:

Headquartered at Atlanta, Georgia-Pacific (www.gp.com) is one of the world’s leading manufacturers and marketers of tissue, packaging, paper, pulp, building products and related chemicals. The company employs nearly 35,000 people.

Its familiar North American consumer tissue brands include Quilted Northern®, Angel Soft®, Brawny®, Sparkle®, Soft ‘n Gentle®, Mardi Gras®, So-Dri® and Vanity Fair®, as well as the Dixie® brand of disposable cups, plates and cutlery.

Georgia-Pacific Professional:

The company also offers dispensing systems and hygienic products such as paper towels, napkins and liquid soap used in commercial settings like restaurants, schools and hospitals.

Leading Building Products:

Georgia-Pacific’s building products business has long been among the nation’s top suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. The company is a major producer of wood panels (Plytanium® plywood, Blue Ribbon® OSB), lumber, gypsum products (ToughRock®, DensGlass®, DensArmor Plus®), and other products.

Innovative Packaging:

The company’s innovative process and supply chain expertise, coupled with its solid business relationships, has made Georgia-Pacific among the best and most competitive in the packaging industry.

Cellulose, Pulp & Paper:

Georgia-Pacific Cellulose produces a variety of pulps that are used to manufacture wide-ranging products, including fine writing and printing paper, coffee filters and tea bags, disposable wipes, diapers and feminine hygiene products.

Georgia-Pacific is a top producer of communication/printing paper; its branded office papers are leaders in warehouse clubs and mass retailers.
## A Look at Our Facilities

<table>
<thead>
<tr>
<th>Location</th>
<th>Products</th>
<th>End-Use/Unique Features</th>
</tr>
</thead>
<tbody>
<tr>
<td>Asheboro</td>
<td>Corrugated Containers</td>
<td>Containers produced at Asheboro are used for a variety of products, including beverages, consumer goods, produce and food.</td>
</tr>
<tr>
<td>Conway</td>
<td>Thermosetting Resins and Formaldehyde</td>
<td>Conway produces formaldehyde and liquid, and powder resins that are used in abrasives, doors, furniture, manufactured board, flooring and plastics.</td>
</tr>
<tr>
<td>Creedmoor</td>
<td>Dimensional Lumber</td>
<td>Primary customers include truss manufacturing, treaters, building supply stores and distribution centers.</td>
</tr>
<tr>
<td>Dudley</td>
<td>Dimensional Lumber</td>
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</tr>
<tr>
<td>Dudley</td>
<td>Plytanium® Pine Plywood and Sturd-I-Floor®</td>
<td>Dudley is the first wood products site in the state to be awarded the Carolina Star, which is sponsored by the state Department of Labor.</td>
</tr>
<tr>
<td>Roxboro</td>
<td>Wood I-Beams®, GP Lam® and Laminated Veneer Lumber (LVL)</td>
<td>Used in ceilings, I-Beams are engineered lumber with top and bottom flanges constructed of high-grade lumber or LVL, with the web comprised of either plywood or OSB. I-Beams are used in floor joists, and window and door jams.</td>
</tr>
<tr>
<td>Whiteville</td>
<td>Plytanium® Plywood and Sturd-I-Floor®</td>
<td>Whiteville’s products cover a full range of uses, including exterior siding, full sanded panels for interior and exterior application, concrete forms, sub-floor underlayment and premium Sturd-I-Floor®.</td>
</tr>
<tr>
<td>Whiteville</td>
<td>Dimensional Lumber</td>
<td>Southern pine lumber is one of the strongest softwoods known. Whiteville produces lumber and chips that are primarily supplied to treating plants and paper companies.</td>
</tr>
</tbody>
</table>

### Manufacturing Processes

**Chemical:** Raw materials of phenol, urea and formaldehyde are mixed together with a catalyst to form thermosetting resins. Chemicals and chemical by-products also are used to improve the quality and strength of a variety of paper products, including fine writing papers, copier paper, bath tissue and paper towels.

**Containerboard:** Recycled fiber from old corrugated containers and virgin wood chips are converted to pulp, which is then manufactured into one of two products: linerboard or medium.

**Lumber:** Logs are cut into dimensional boards or studs and are available in a variety of species.

**Packaging:** Linerboard and medium are combined on a corrugator to form a corrugated sheet. The sheet is sent to either a die-cutter or flexo folder for finishing. Slots, scores and slits are then cut into the sheet to make a box. Double- and triple-wall boxes, bulk bins, water-resistant packaging and high-finish and preprinted packaging for point-of-sale displays are then produced.

**Plywood:** Odd numbers of cross-laminated layers (each layer has one or more plies) are glued together and formed under extreme heat and pressure.