Oklahoma

Safety and Environmental Compliance

Georgia-Pacific strives for 10,000 percent compliance with all laws and regulations, meaning 100 percent of employees complying 100 percent of the time. The company believes that safety and environmental excellence creates value for its customers and its communities as well as the company.

As an industry leader in safety, Georgia-Pacific employees strive for safety and health excellence while achieving an injury free workplace. Many of its facilities take part in the U.S. Department of Labor’s Occupational Safety and Health Administration (OSHA) Voluntary Protection Program (VPP). This program promotes safe and healthful working conditions for all employees.

In Oklahoma, GP’s Muskogee facility received an OSHA VPP Star designation for outstanding performance.

Commitment to Our Communities

Through the Georgia-Pacific Foundation, the company partners with many local and statewide organizations to make investments that improve the quality of life in communities where GP employees live and work.

To make a meaningful impact, the GP Foundation has four key investment areas—Education, Enrichment of Community, Environment and Entrepreneurship.

Learn more about GP’s community involvement and the company’s commitment to sustainability at www.gp.com.

Facts & Figures

- The company has two facilities in Oklahoma.
- In the state, Georgia-Pacific manufactures consumer tissue products and gypsum.
- In Oklahoma, Georgia-Pacific employs approximately 1,100 people directly, and those jobs create an additional 2,400 jobs indirectly. Total compensation and benefits for Oklahoma employees is approximately $76 million directly, resulting in $180 million in combined wages and benefits.
- In recent years, Georgia-Pacific has invested $9 billion into operations across the country, including Oklahoma, where approximately $140 million in capital has been invested to grow existing operations, acquire new operations, improve safety and environmental performance or efficiency.

Consumer Products:

Headquartered at Atlanta, Georgia-Pacific (www.gp.com) is one of the world’s leading manufacturers and marketers of tissue, packaging, paper, pulp, building products and related chemicals. The company employs approximately 35,000 people.

Its familiar North American consumer tissue brands include Quilted Northern®, Angel Soft®, Brawny®, Sparkle®, Soft ’n Gentle®, Mardi Gras®, So-Dri® and Vanity Fair®, as well as the Dixie® brand of disposable cups, plates and cutlery.

Georgia-Pacific Professional:

The company also offers dispensing systems and hygienic products such as paper towels, napkins and liquid soap used in commercial settings like restaurants, schools and hospitals.

Leading Building Products:

Georgia-Pacific’s building products business has long been among the nation’s top suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. The company is a major producer of wood panels (Plytanium® plywood, Blue Ribbon® OSB), lumber, gypsum products (ToughRock®, DensGlass®, DensArmor Plus®), and other products.

Innovative Packaging:

The company’s innovative process and supply chain expertise, coupled with its solid business relationships, has made Georgia-Pacific among the best and most competitive in the packaging industry.

Cellulose, Pulp & Paper:

Georgia-Pacific Cellulose produces a variety of pulps that are used to manufacture wide-ranging products, including fine writing and printing paper, coffee filters and tea bags, disposable wipes, diapers and feminine hygiene products.

Georgia-Pacific is a top producer of communication/printing paper; its branded office papers are leaders in warehouse clubs and mass retailers.
## A LOOK AT OUR FACILITIES

<table>
<thead>
<tr>
<th>LOCATION</th>
<th>PRODUCTS</th>
<th>END-USE/UNIQUE FEATURES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fletcher</td>
<td>Gypsum Wallboard</td>
<td>Interior and exterior gypsum panels for residential housing and commercial buildings.</td>
</tr>
<tr>
<td>Muskogee</td>
<td>Consumer Products</td>
<td>The facility produces consumer products including Brawny®, Mardi Gras®, Quilted Northern®, Mardi Gras®, Sparkle®, Vanity Fair®, Angel Soft®, Angel Soft® PS, Soft 'n Gentle® and private label consumer products.</td>
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### Manufacturing Processes

**Recycled Paper**: Pre- and post-consumer recycled paper is collected for use as raw material for the production of deinked secondary fiber pulp. The waste paper is mechanically and/or chemically broken down, cleaned, and screened in order to recover usable fiber. The finished pulp is used primarily in the production of towel and tissue grades, but is also used in the production of business papers, such as copy paper.

**Gypsum**: Wallboard and joint compounds manufactured from natural and synthetic mineral gypsum. Rock is milled, calcined (heated), hydrated, and continuously formed into drywall. Synthetic gypsum is a byproduct of coal-fired power plants.