South Carolina

Safety and Environmental Compliance
Georgia-Pacific strives for 10,000 percent compliance with all laws and regulations, meaning 100 percent of employees complying 100 percent of the time. The company believes that safety and environmental excellence creates value for its customers and its communities as well as the company.

As an industry leader in safety, Georgia-Pacific employees strive for safety and health excellence while achieving an injury free workplace. Many of its facilities take part in the U.S. Department of Labor’s Occupational Safety and Health Administration (OSHA) Voluntary Protection Program (VPP). This program promotes safe and healthful working conditions for all employees.

In South Carolina, GP’s Prosperity plywood and lumber facilities received OSHA VPP Star designations for outstanding performance.

Commitment to Our Communities
Through the Georgia-Pacific Foundation, the company partners with many local and statewide organizations to make investments that improve the quality of life in communities where GP employees live and work.

To make a meaningful impact, the GP Foundation has four key investment areas—Education, Enrichment of Community, Environment and Entrepreneurship.

Learn more about GP’s community involvement and the company’s commitment to sustainability at www.gp.com.

Facts & Figures

- The company has seven manufacturing facilities in South Carolina, in addition to wood and fiber supply offices in Allendale and Clarendon counties, and Prosperity.
- In the state, Georgia-Pacific manufactures Dixie® products, corrugated packaging, lumber, oriented strand board and plywood.
- In South Carolina, Georgia-Pacific employs more than 1,400 people directly, and those jobs create an additional 4,800 jobs indirectly. Total compensation and benefits for South Carolina employees is approximately $83 million directly, resulting in nearly $244 million in combined wages and benefits.
- In recent years, Georgia-Pacific has invested more than $8 billion into operations across the country, including South Carolina, where approximately $166 million in capital has been invested to grow existing operations, acquire new operations, improve safety and environmental performance or efficiency.

Consumer Products:
Headquartered at Atlanta, Georgia-Pacific (www.gp.com) is one of the world’s leading manufacturers and marketers of tissue, packaging, paper, pulp, building products and related chemicals. The company employs nearly 35,000 people.

Its familiar North American consumer tissue brands include Quilted Northern®, Angel Soft®, Brawny®, Sparkle®, Soft ‘n Gentle®, Mardi Gras®, So-Dri® and Vanity Fair®, as well as the Dixie® brand of disposable cups, plates and cutlery.

Georgia-Pacific Professional:
The company also offers dispensing systems and hygienic products such as paper towels, napkins and liquid soap used in commercial settings like restaurants, schools and hospitals.

Leading Building Products:
Georgia-Pacific’s building products business has long been among the nation’s top suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. The company is a major producer of wood panels (Plytanium® plywood, Blue Ribbon® OSB), lumber, gypsum products (ToughRock®, DensGlass®, DensArmor Plus®), and other products.

Innovative Packaging:
The company’s innovative process and supply chain expertise, coupled with its solid business relationships, has made Georgia-Pacific among the best and most competitive in the packaging industry.

Cellulose, Pulp & Paper:
Georgia-Pacific Cellulose produces a variety of pulps that are used to manufacture wide-ranging products, including fine writing and printing paper, coffee filters and tea bags, disposable wipes, diapers and feminine hygiene products.

Georgia-Pacific is a top producer of communication/ printing paper; its branded office papers are leaders in category sales at warehouse clubs and mass retailers.
**A LOOK AT OUR FACILITIES**

<table>
<thead>
<tr>
<th>LOCATION</th>
<th>PRODUCTS</th>
<th>END-USE/UNIQUE FEATURES</th>
<th>OSHA VPP</th>
</tr>
</thead>
<tbody>
<tr>
<td>Allendale</td>
<td>Oriented Strand Board</td>
<td>OSB is a structural panel of compressed wood strands arranged in perpendicular layers and used in housing construction and remodeling, as well as other vertical applications.</td>
<td></td>
</tr>
<tr>
<td>Clarendon</td>
<td>Oriented Strand Board</td>
<td>OSB is a structural panel of compressed wood strands arranged in perpendicular layers and used in housing construction and remodeling, as well as other vertical applications.</td>
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<tr>
<td>Darlington</td>
<td>Dixie® bowls, cups and plates</td>
<td>Produces a variety of consumer and food service products including Dixie® cups and plates.</td>
<td></td>
</tr>
<tr>
<td>McCormick</td>
<td>Dimensional Lumber</td>
<td>Lumber sold to treating facilities or truss manufacturers.</td>
<td></td>
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<tr>
<td>Prosperity</td>
<td>Plytanium® Plywood, B-C, Sidings and Sturd-I-Floor®</td>
<td>Plytanium® plywood is used in sheathing, roof decking, sub-flooring and other specialty applications. The high-quality Sturd-I-Floor® panel has a fully sanded face combining subfloor and underlayment in a single panel.</td>
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</tr>
<tr>
<td>Spartanburg</td>
<td>Corrugating Medium</td>
<td>Sonoco is a joint venture packaging plant.</td>
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</tbody>
</table>

**Manufacturing Processes**

**Chemical:** Raw materials of phenol, urea and formaldehyde are mixed together with a catalyst to form thermosetting resins. Chemicals and chemical by-products also are used to improve the quality and strength of a variety of paper products, including fine writing papers, copier paper, bath tissue and paper towels.

**Cups, Bowls, and Plates:** Coated paperboard is printed with an appropriate design (either a standard print design or a customer’s own design). The printed paperboard is then run through forming machines that shape the paperboard into a cup, bowl or plate. Products are then packaged and distributed to regional warehouses.

**Lumber:** Logs are cut into dimensional boards or studs and are available in a variety of species.

**OSB/Oriented Strand Board:** Wood strands are compressed and arranged in three perpendicular layers and bonded with phenolic resin under extreme heat and pressure.

**Packaging:** Linerboard and medium are combined on a corrugator to form a corrugated sheet. The sheet is sent to either a die-cutter or flexo folder for finishing. Slots, scores and slits are then cut into the sheet to make a box. Double- and triple-wall boxes, bulk bins, water-resistant packaging and high-finish and preprinted packaging for point-of-sale displays are then produced.

**Plywood:** Odd numbers of cross-laminated layers (each layer has one or more plies) are glued together and formed under extreme heat and pressure.