Safety and Environmental Compliance

Georgia-Pacific strives for 10,000 percent compliance with all laws and regulations, meaning 100 percent of employees complying 100 percent of the time. The company believes that safety and environmental excellence creates value for its customers and its communities as well as the company.

As an industry leader in safety, Georgia-Pacific employees strive for safety and health excellence while achieving an injury free workplace. Many of its facilities take part in the U.S. Department of Labor’s Occupational Safety and Health Administration (OSHA) Voluntary Protection Program (VPP). This program promotes safe and healthful working conditions for all employees.

In Tennessee, Georgia-Pacific employs approximately 310 people directly, and those jobs create nearly 480 jobs indirectly. Total compensation and benefits for Tennessee employees is approximately $20 million directly, resulting in $55 million in combined wages and benefits.

In recent years, Georgia-Pacific has invested $9 billion into operations across the country, including Tennessee, where approximately $80 million in capital has been invested to grow existing operations, acquire new operations, improve safety and environmental performance or efficiency.

Commitment to Our Communities

Through the Georgia-Pacific Foundation, the company partners with many local and statewide organizations to make investments that improve the quality of life in communities where GP employees live and work.

To make a meaningful impact, the GP Foundation has four key investment areas—Education, Enrichment of Community, Environment and Entrepreneurship.

Learn more about GP’s community involvement and the company’s commitment to sustainability at www.gp.com.

Facts & Figures

- The company has three facilities in Tennessee.
- In the state, Georgia-Pacific manufactures gypsum and corrugated packaging.
- In Tennessee, Georgia-Pacific employs approximately 310 people directly, and those jobs create nearly 480 jobs indirectly. Total compensation and benefits for Tennessee employees is approximately $20 million directly, resulting in $55 million in combined wages and benefits.
- In recent years, Georgia-Pacific has invested $9 billion into operations across the country, including Tennessee, where approximately $80 million in capital has been invested to grow existing operations, acquire new operations, improve safety and environmental performance or efficiency.

Consumer Products:
Headquartered at Atlanta, Georgia-Pacific (www.gp.com) is one of the world’s leading manufacturers and marketers of tissue, packaging, paper, pulp, building products and related chemicals. The company employs approximately 35,000 people.

Its familiar North American consumer tissue brands include Quilted Northern®, Angel Soft®, Brawny®, Sparkle®, Soft ‘n Gentle®, Mardi Gras®, So-Dri® and Vanity Fair®, as well as the Dixie® brand of disposable cups, plates and cutlery.

Georgia-Pacific Professional:
The company also offers dispensing systems and hygienic products such as paper towels, napkins and liquid soap used in commercial settings like restaurants, schools and hospitals.

Leading Building Products:
Georgia-Pacific’s building products business has long been among the nation’s top suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. The company is a major producer of wood panels (Plytanium® plywood, Blue Ribbon® OSB), lumber, gypsum products (ToughRock®, DensGlass®, DensArmor Plus®), and other products.

Innovative Packaging:
The company’s innovative process and supply chain expertise, coupled with its solid business relationships, has made Georgia-Pacific among the best and most competitive in the packaging industry.

Cellulose, Pulp & Paper:
Georgia-Pacific Cellulose produces a variety of pulps that are used to manufacture wide-ranging products, including fine writing and printing paper, coffee filters and tea bags, disposable wipes, diapers and feminine hygiene products.

Georgia-Pacific is a top producer of communication/ printing paper; its branded office papers are leaders in warehouse clubs and mass retailers.
A LOOK AT OUR FACILITIES

<table>
<thead>
<tr>
<th>LOCATION</th>
<th>PRODUCTS</th>
<th>END-USE/UNIQUE FEATURES</th>
<th>OSHA VPP</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cleveland</td>
<td>Corrugated Containers (boxes)</td>
<td>Corrugated packaging solutions are developed to meet customer needs.</td>
<td></td>
</tr>
<tr>
<td>Cumberland City</td>
<td>Gypsum Wallboard</td>
<td>Interior and exterior gypsum panels for residential housing and commercial buildings.</td>
<td></td>
</tr>
<tr>
<td>Lebanon</td>
<td>Corrugated Sheets</td>
<td>Single-wall, double-wall and triple-wall sheets. Single-face sheets, microflutes, open-face sheets and fanfold.</td>
<td></td>
</tr>
</tbody>
</table>

Manufacturing Processes

**Containerboard:** Recycled fiber from old corrugated containers and virgin wood chips are converted to pulp, which is then manufactured into one of two products: linerboard or medium.

**Gypsum:** Wallboard and joint compounds manufactured from natural and synthetic mineral gypsum. Rock is milled, calcined (heated), hydrated, and continuously formed into drywall. Synthetic gypsum is a byproduct of coal-fired power plants.

**Packaging:** Linerboard and medium are combined on a corrugator to form a corrugated sheet. The sheet is sent to either a die-cutter or flexo folder for finishing. Slots, scores and slits are then cut into the sheet to make a box. Double- and triple-wall boxes, bulk bins, water-resistant packaging and high-finish and preprinted packaging for point-of-sale displays are then produced.